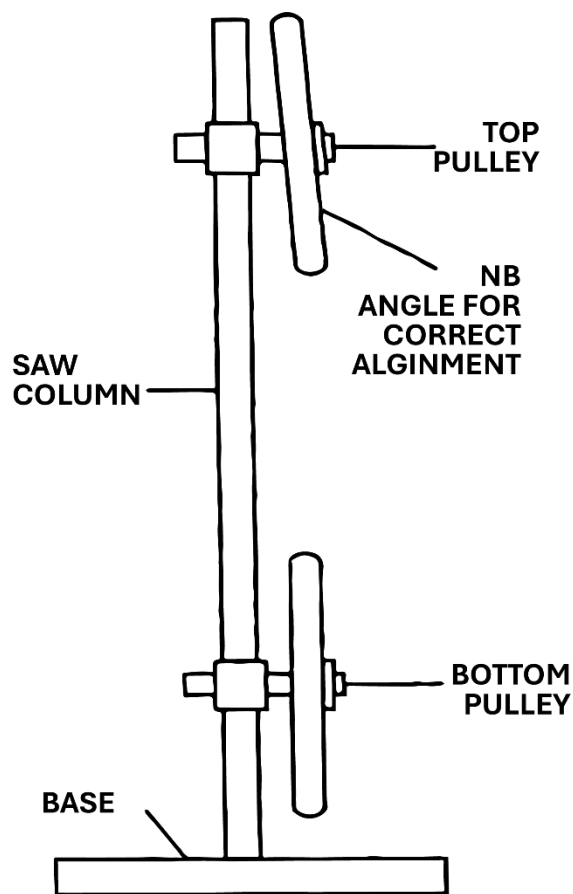


HOW TO STOP BLADES COMING OFF PULLEYS

1. Don't align pulleys to the shaft. The pulleys are meant to be offset.
2. The top pulley is meant to be on an angle. If the blade is coming off the top pulley more angle needs to be added.
3. To achieve this there is a small screw sunken just below the top bearing shaft in the top bearing block. Usually this needs 1 or 2 turns clockwise which will allow the blade to run in the centre of the pulley.
4. See the diagram below of the angle setting.



If you are still having problems contact us on 0427 769 685 as you may require a new top bearing block.